

SANITARY SEWER AIR TEST REPORT

Project Location:					Project Name:					
Inspector: (Print)					Date: (Separate Report Required for Each Test Session)					
TV Inspection Required? Yes / No					Mandrel Testing Completed? Date Completed or Scheduled:					
Station (& Manhole #)		Main/ Lateral	Size & Material	Total Length (ft)	C ¹	K ¹	Test Time (Seconds) for Pressure Drop Shown (psi)			Comments
							From	To	Required ²	
		Main								Pass / Fail
		Laterals								
		Totals								
		Main								Pass / Fail
		Laterals								
		Totals								
		Main								Pass / Fail
		Laterals								
		Totals								
		Main								Pass / Fail
		Laterals								
		Totals								

¹ For C and K values, see table and formulas on reverse side.

² For total C ≤ 1.0, test time (seconds) required = 2 times K
For total C > 1.0, test time (seconds) required = 2 times (K/C)

TEST PROCEDURE

1. Add air slowly to the portion of the pipe installation under test until the internal air pressure is raised to 4.0 psig (or higher pressure as required to address groundwater). Increase the test pressure by 0.433 psi for each foot of average ground water depth over the exterior crown of the pipe under test, with the maximum test pressure not to exceed 9.0 psi.
2. Add air slowly until the internal air pressure is raised to 4.0 psig (or higher pressure as required due to groundwater).
3. After required test pressure is reached, allow 2-minutes minimum for air temperature to stabilize, adding only the amount of air required to maintain pressure.
4. After the temperature stabilization period, disconnect the air supply.
5. Record the time required for the internal air pressure to drop from 3.5 psi (or higher as required due to groundwater backpressure) to 2.5 psi (or higher as required due to groundwater backpressure). If this time exceeds the required time (or if there is less than 1.0 psi pressure drop), the test is successful.

ACCEPTANCE: The tested sewer section shall be considered acceptable if the pressure drop during the test time is less than 1.0 psi from the starting pressure.

SEWER AIR TEST C AND K VALUES

Pipe Size (inch)	C-Value ¹ per foot length	K-Value ² per foot length
4	0.00155	0.176
6	0.00233	0.396
8	0.00311	0.704
10	0.00388	1.100
12	0.00466	1.584
15	0.00582	2.475
18	0.00699	3.564
21	0.00815	4.851

¹ C = 0.0003882dL

Where d = diameter (inches)

² K = 0.011d²L

L = Length (ft)

Example:

Air Test a system consisting of two mainline segments as follows:

Segment 1: 395 feet of 8-inch mainline, 100 feet of 4-inch laterals, and 35 feet of 6 inch laterals.

Segment 2: 200 feet of 8-inch mainline, 30 feet of 4-inch laterals, and 20 feet of 6 inch laterals.

Station (& Manhole #)		Main/Lateral	Size & Material	Total Length (ft)	C ¹	K ¹	Test Time (Seconds) for Pressure Drop Shown (psi)			Comments
From	To						Required ²	4.0 - 3.5	3.5 - 2.5	
0+00 MH A1	3+95 MH A2	Main	8" PVC	395	1.227	278.1	310/1.46= 212			Pass / Fail
		Laterals	4" PVC 6" PVC	100 35	0.155 0.082	17.6 13.86	212*2= 414 sec			
		Totals			1.464	309.54				
3+95 MH A2	5+95 MH A3	Main	8" PVC	200	0.621	140.8	2*154= 308 sec			Pass / Fail
		Laterals	4" PVC 6" PVC	20 30	0.047 0.047	5.28 7.92				
		Totals			0.714	154.0				

Note: For total C ≤ 1.0, test time (seconds) required = 2 times K
 For total C > 1.0, test time (seconds) required = 2 times (K/C)

The tested sewer section shall be considered acceptable when tested as described herein if the section under test does not loose air at a rate greater than 0.0015 cfm per square foot of internal sewer surface.